

Changeover ball valve, 3-way, Internal thread

- For open and closed cold and warm water systems
- For switching functions and 2-point controls on the water side of airhandling units and heating systems
- Air-bubble tight



# Type overview

| Туре      | <b>DN</b><br>[] | <b>DN</b><br>["] | <b>Rp</b><br>["] | <b>kvs</b><br>[ m³/h] | <b>PN</b> [] |
|-----------|-----------------|------------------|------------------|-----------------------|--------------|
| R3015-BL1 | 15              | 1/2              | 1/2              | 5.5                   | 40           |
| R3020-BL2 | 20              | 3/4              | 3/4              | 11                    | 40           |
| R3025-BL2 | 25              | 1                | 1                | 10                    | 40           |
| R3032-BL2 | 32              | 1 1/4            | 1 1/4            | 9                     | 40           |
| R3032-BL3 | 32              | 1 1/4            | 1 1/4            | 15                    | 25           |
| R3040-BL3 | 40              | 1 1/2            | 1 1/2            | 14                    | 25           |
| R3040-BL4 | 40              | 1 1/2            | 1 1/2            | 47                    | 25           |
| R3050-BL3 | 50              | 2                | 2                | 24                    | 25           |
| R3050-BL4 | 50              | 2                | 2                | 75                    | 25           |

# **Technical data**

| _    |    | _   |     |     |      |    |
|------|----|-----|-----|-----|------|----|
| - Fi | ur | nct | ını | nal | l da | ta |

| Fluid                             | Cold and warm water, water with glycol up to max. 50% vol.  |
|-----------------------------------|---|
| Fluid temperature                 | -10100°C  |
| Fluid temperature note            | At a fluid temperature of -102°C, a stem heating or a valve neck extension is recommended.  The allowed fluid temperature can be limited, depending on the type of actuator. Limitations can be found in the respective data sheets of the actuators. |
| Permissible operating pressure ps | 1600 kPa  |
| Close-off pressure Δps            | 500 kPa   |
| Differential pressure Δpmax       | 350 kPa   |
| Differential pressure note        | 200 kPa for low-noise operation   |
| Leakage rate                      | air-bubble tight, leakage rate A (EN 12266-1)   |
| Angle of rotation                 | 90°   |
| Pipe connectors                   | Internal thread according to ISO 7-1  |
| Installation position             | upright to horizontal (in relation to the stem)   |
| Servicing                         | maintenance-free  |
| Housing                           | Nickel-plated brass body  |
| Closing element                   | Chrome-plated brass   |
| Stem                              | Nickel-plated brass   |
| Stem seal                         | EPDM O-ring   |
| Ball seat                         | PTFE, O-ring EPDM   |

#### **Materials**



## Safety notes



- The valve has been designed for use in stationary heating, ventilation and airconditioning systems and must not be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- Only authorised specialists may carry out installation. All applicable legal or institutional installation regulations must be complied during installation.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve may not be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When determining the flow rate characteristic of controlled devices, the recognised directives must be observed.

#### **Product features**

Mode of operation

The change-over ball valve is adjusted by a rotary actuator. The rotary actuator is connected by an open/close signal.

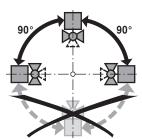
## Accessories

|                        | Description                                   | Type      |
|------------------------|---|-----------|
| Electrical accessories | Stem heating DN 1550 (20 W)                   | ZR24-2    |
|                        | Description                                   | Туре      |
| Mechanical accessories | Pipe connector for ball valve DN 15 Rp 1/2"   | ZR2315    |
|                        | Pipe connector for ball valve DN 20 Rp 3/4"   | ZR2320    |
|                        | Pipe connector for ball valve DN 25 Rp 1"     | ZR2325    |
|                        | Pipe connector for ball valve DN 32 Rp 1 1/4" | ZR2332    |
|                        | Pipe connector for ball valve DN 40 Rp 1 1/2" | ZR2340    |
|                        | Pipe connector for ball valve DN 50 Rp 2"     | ZR2350    |
|                        | Valve neck extension for ball valve DN1550    | ZR-EXT-01 |

### Installation notes

Recommended installation positions

The ball valve can be installed upright to horizontal. The ball valve may not be installed in a hanging position, i.e. with the stem pointing downwards.



#### Water quality requirements

The water quality requirements specified in VDI 2035 must be adhered to. Belimo valves are regulating devices. For the valves to function correctly in the long term, they must be kept free from particle debris (e.g. welding beads during installation work). The installation of a suitable strainer is recommended.

### Servicing

Ball valves and rotary actuators are maintenance-free.

Before any service work on the final controlling device is carried out, it is essential to isolate the rotary actuator from the power supply (by unplugging the electrical cable if necessary). Any pumps in the part of the piping system concerned must also be switched off and the appropriate slide valves closed (allow all components to cool down first if necessary and always reduce the system pressure to ambient pressure level).

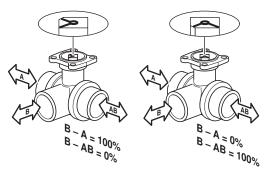
The system must not be returned to service until the ball valve and the rotary actuator have been correctly reassembled in accordance with the instructions and the pipeline has been refilled by professionally trained personnel.



# **Installation notes**

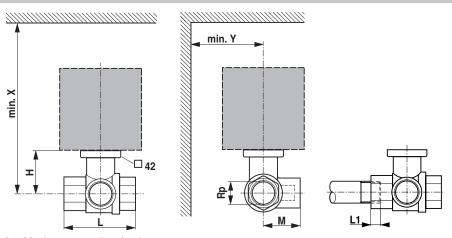
#### Flow direction

Please also ensure that the balls are in the correct position (marking on the spindle). Normally, the port designation AB is the quantity constant with 3-way valves. In the case of the BL versions, port B is designated the quantity constant.



## **Dimensions / Weight**

## **Dimensional drawings**



L1: Maximum screwing depth.

X/Y: Minimum distance with respect to the valve centre.

The actuator dimensions can be found on the respective actuator data sheet.

| Туре      | <b>DN</b><br>[] | <b>Rp</b><br>["] | <b>L</b><br>[ mm] | <b>L1</b><br>[ mm] | <b>M</b><br>[ mm] | <b>H</b><br>[ mm] | <b>X</b><br>[ mm] | <b>Y</b><br>[ mm] | Weight  |
|-----------|-----------------|------------------|-------------------|--------------------|-------------------|-------------------|-------------------|-------------------|---------|
| R3015-BL1 | 15              | 1/2              | 67                | 13                 | 36                | 44                | 230               | 90                | 0.35 kg |
| R3020-BL2 | 20              | 3/4              | 78                | 14                 | 41.5              | 46                | 235               | 90                | 0.47 kg |
| R3025-BL2 | 25              | 1                | 87                | 16                 | 45                | 46                | 235               | 90                | 0.61 kg |
| R3032-BL2 | 32              | 1 1/4            | 105               | 19                 | 55.5              | 46                | 240               | 90                | 0.9 kg  |
| R3032-BL3 | 32              | 1 1/4            | 105               | 19                 | 55.5              | 50.5              | 240               | 90                | 0.93 kg |
| R3040-BL3 | 40              | 1 1/2            | 111               | 19                 | 56                | 50.5              | 240               | 90                | 1.2 kg  |
| R3040-BL4 | 40              | 1 1/2            | 122               | 19                 | 66.5              | 62                | 250               | 90                | 1.8 kg  |
| R3050-BL3 | 50              | 2                | 125               | 22                 | 68                | 56                | 245               | 90                | 1.8 kg  |
| R3050-BL4 | 50              | 2                | 142               | 22                 | 79                | 68                | 262               | 90                | 2.7 kg  |

## **Further documentation**

- The complete product range for water applications
- Data sheets for actuators
- Installation instructions for actuators and/or ball valves
- · General notes for project planning